

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

STEP 1

CLEAN MATING SURFACES FREE OF GREASE

STEP 2

REMOVE SET SCREW

STEP 3

IF THE MOTOR HAS A KEYWAY, REMOVE IT

STEP 4

FIT THE MOTOR IN THE GEARBOX

STEP 5

MOUNT MOTOR TO GEARBOX WITH SCREWS PROVIDED

STEP 6

TIGHTEN COUPLER AND REPLACE SET SCREW

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<small>TOLERANCES UNLESS OTHERWISE SPECIFIED: .XX ±.005 .XXX ±.010 .XXX ±.015 ANGLES ±.5 DEGREES</small>		<small>REFERENCE DRAWINGS MATERIAL FINISH</small>	
<small>DRAWN T. RAINES APPROVED</small>		<small>TITLE: GBPN GEARBOX TO MOTOR MOUNTING INSTRUCTIONS</small>	
<small>SCALE: 1/1 MODEL:</small>		<small>DATE: 6-16-08 DRAWING NO: AA4485 REV: 1 OF 1</small>	