

REVISIONS			
REV	DESCRIPTION	DATE	APPROVED

**STEP 1**

GREASE FREE SURFACES

CLEAN MATING SURFACES FREE OF GREASE

**STEP 2**

REMOVE SET SCREW

**STEP 3**

IF THE MOTOR HAS A KEYWAY, REMOVE IT

**STEP 4**

FIT THE MOTOR IN THE GEARBOX

**STEP 5**

MOUNT MOTOR TO GEARBOX WITH SCREWS PROVIDED

**STEP 6**

TIGHTEN COUPLER AND REPLACE SET SCREW

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<small>TOLERANCES UNLESS OTHERWISE SPECIFIED:          .XX ±.005          .XXX ±.010          .XXX ±.015          ANGLES ±.5 DEGREES</small>		<small>REFERENCE DRAWINGS MATERIAL FINISH</small>	
<small>DRAWN T. RAINES APPROVED</small>		<small>TITLE: GBPN GEARBOX TO MOTOR MOUNTING INSTRUCTIONS</small>	
<small>SCALE: 1/1 MODEL:</small>		<small>SIZE: C DATE: 6-16-08 DRAWING NO: AA4485 REV: 1</small>	
<small>SHEET 1 OF 1</small>		<small>DATE: 6-16-08</small>	