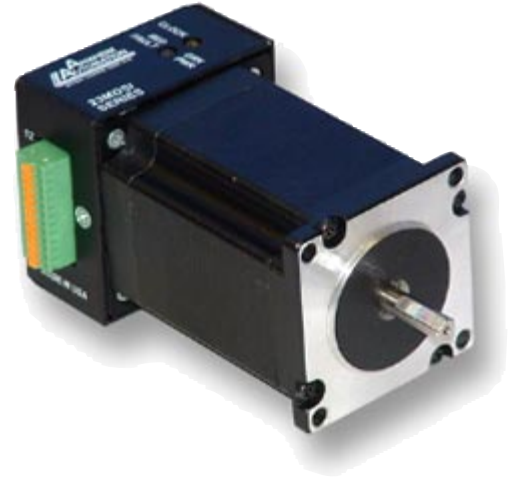


23MDSI Series - Integrated Stepper Motor/ Driver/Controllers



FEATURES

- **Eliminates Motor Wires**
- **Encoder Options Available**
- **Microstep Divisors of 8, 4, 2, or Full Step**
- **Compact Package**
- **12-24V Power Requirement**
- **RS485 Communications**
- **TTL Logic or 24V Level Inputs Available**
- **Ideal for Precise Positioning**
- **0.225° Resolution at Eighth Step**
- **Efficient and Durable**

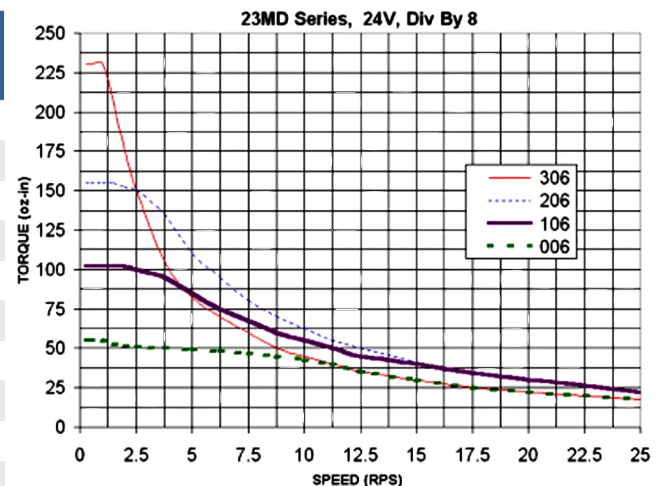


DESCRIPTION

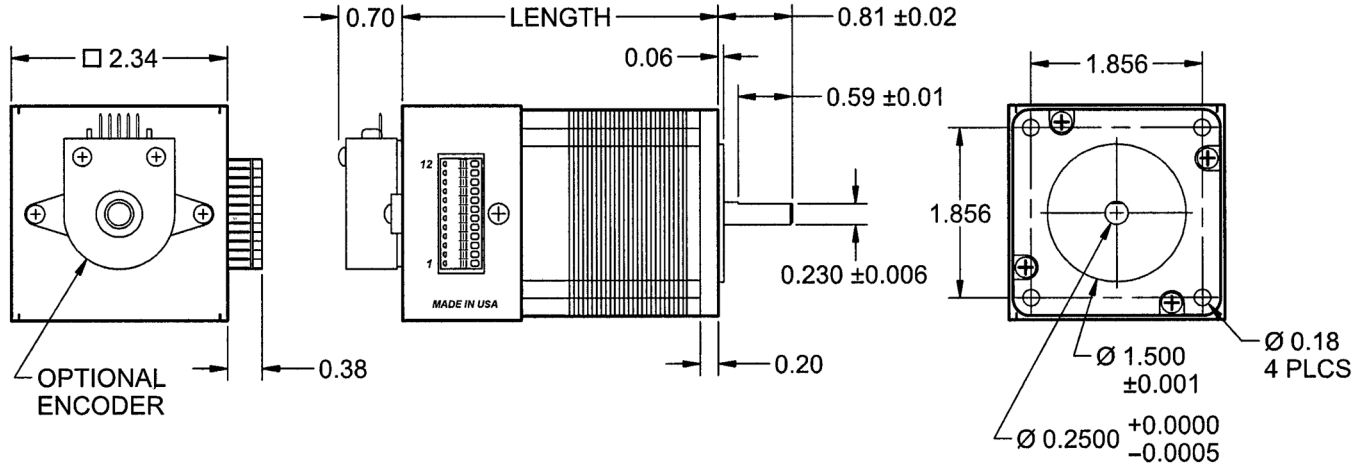
The 23MDSI Series has a compact construction that integrates a simple indexer/controller, microstepping driver and a stepper motor in one streamline package. With the three parts combined into one casing, the need to include motor wires has been eliminated. The high-torque step motor can generate up to 230 oz-in of torque. The microstepping driver will operate off 12VDC minimum to 24VDC maximum with a maximum power intake of 40W. The inputs are capable of running from either open collector, TTL level logic outputs or 24VDC outputs from PLCs and are all active low. The microstepping driver features resolutions from 200 - 1600 steps/revolution, providing smooth rotary operation. The 23MDSI Series comes in either a single shaft version or a double shaft version with optional encoder. Motor stack lengths of 1, 2, or 3 allow for varying amounts of start-up torque, dynamic torque and inertia. The 23MDSI Series features built in over temperature and short circuit shut down protection. It also has automatic 70% reduction in stepper motor current after indexing is complete and status LED's to indicate power on (green LED), motor running (yellow LED) and communication errors (red LED).

SPECIFICATIONS

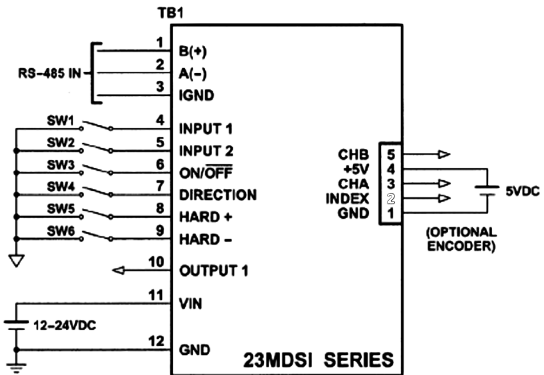
Model #	NEMA Size	Bipolar Torque (oz-in)	Encoder CPR	Rotor Inertia (oz-in-sec ²)	Weight (lbs)	L Length (in)
23MDSI006D-04-00	23	76	400	0.0017	1.22	2.914
23MDSI006D-10-00	23	76	1000	0.0017	1.22	2.914
23MDSI006D-00-00	23	76	---	0.0017	1.22	2.914
23MDSI106D-04-00	23	175	400	0.0042	1.77	3.504
23MDSI106D-10-00	23	175	1000	0.0042	1.77	3.504
23MDSI106S-00-00	23	175	---	0.0042	1.73	3.504
23MDSI206D-04-00	23	262	400	0.0068	2.43	4.292
23MDSI206D-10-00	23	262	1000	0.0068	2.43	4.292
23MDSI206S-00-00	23	262	---	0.0068	2.39	4.292
23MDSI306D-04-00	23	425	400	0.0103	3.53	5.828
23MDSI306D-10-00	23	425	1000	0.0103	3.53	5.828
23MDSI306S-00-00	23	425	---	0.0103	3.49	5.828



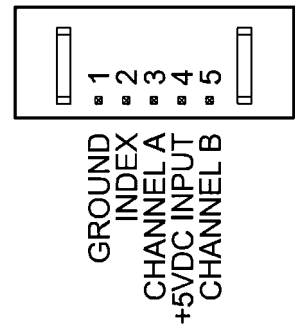
Notes: The 10th character "S" denotes a single shaft, use "D" for double shaft. Custom leadwires, cables, connectors, and windings are available upon request.



DIMENSIONS



TOP OF ENCODER FACING PLUG



WIRING INFORMATION

Power Requirements:	12 - 24 VDC	Microstepping Res.	1600 steps/rev (Div-by 8)
Input Voltage (Inputs):	3.5 - 24 VDC	Driver Type:	Bipolar Series
Step Angle Accuracy:	+/- 5% (Full Step, No Load)	Insulation Resistance:	100M Ohm Min, 500VDC
Resistance Accuracy:	+/- 10%	Dielectric Strength:	500VDC for one minute
Inductance Accuracy:	+/- 20%	Radial Play:	0.02" at 1.0 lbs
Temperature Rise:	80° C Max (2 Phases On)	End Play:	0.08" at 1.0 lbs
Ambient Temperature:	-20° to +50° C	Max Radial Force:	16.9 lbs (0.79" from flange)
Insulation Type:	Class B	Max Axial Force:	3.4 lbs-Force

SPECIFICATIONS